

MY系列

下吸系列全自动三框全清废模切机

MY Series Automatic Die Cutting and Three Frames Stripping Machine

客户可根据不同需求选择加清废

高速全清废模切配备自动油冷技术，压力均匀，精度高稳定性强。全清废配合高速运转，深受客户青睐并为客户创造更高的价值和财富。



上中下三框清废结构



性能特点 Features

MY 系列下吸系列全自动三框全清废模切机是我公司结合国内外同类产品的优越性能研制开发的适用于高档彩箱、彩盒模切的专用设备。本机应用高强度叼纸牙排，先进的开牙叼纸机构能适应各类型板纸、瓦楞纸前后定位及侧定位机构使纸张的模切精度得以保证。具备高精度间歇机构；动作迅速的气动离合，气动锁版。使用可编程程序控制器及人机界面，数字显示机器的工作速度、加工张数、总运行时间；机器的故障显示使故障排除操作非常方便。应用变频器控制主电机，无极调速，运行平稳。本机多处设有传感器和安全装置，保障机器正常工作和人身安全。模切压力调节方便，可进行选择性无切口模切等性能，使该机成为一台性价比较高的产品。

MY Series Automatic Die Cutting and Three Frames Stripping Machine are based on the similar products in China and overseas. With mature technology and new developments by our engineer, it is special for high grade color carton box. High-intensitive gripper bars and advanced feeding facility can handle various paper, corrugated paper, front, side and back positioning guarantee the precision of the die cutting; high precision intermittent mechanism; fast action pneumatic clutch and pneumatic locking plate mechanism. PLC and man-machine interface can display the running speed, quantity of paper and total running time. Troubles are displayed which is easy to solve the problems. Transducer controls the motor and changes speed without stop. There are many sensors and safety devices to ensure the running of machine and safety of workers. Die cutting pressure can be adjusted easily. No gripper margin function is optional and make the machine with high function-price ratio.

技术参数 Technical Parameters

型号	MODEL	MY-1300S	MY-1500S	MY-1700S
最大纸张尺寸	Max.paper Size	1300*970mm	1500*1100mm	1700*1200mm
最小纸张尺寸	Min.paper Size	500*400mm	500*420mm	500*450mm
最大模切范围	Max.die Cutting Size	1300-950mm	1500*1090mm	1690*1190mm
最大模切压力	Max.die Cutting Pressure	300N/m ²	300N/m ²	400N/m ²
适用纸张范围	Paper Range	E、B、C、A 和 Ab 瓦楞纸及彩裱瓦楞纸板 E、B、C、A And Ab Flute Corrugated Board (1-8.5Mm Thickness)		
最高机械速度	Max.die Cutting Speed	5500Sheets/h	5000Sheets/h	5000Sheets/h
总功率	Total Power	28Kw	38Kw	42Kw
总重量	Total Weight	25T	30T	32T
外形尺寸	Dimensions	11500*4500*2250mm	11700*5500*2250mm	11800*5600*3000mm